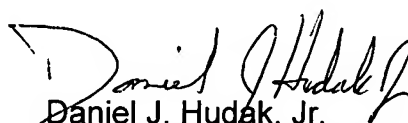


REMARKS

Claims 1-3 have been amended in order to further define the invention. New Claim 21 presented was formerly a limitation found in independent claim 1. The technical effect of the movement of the direction of axis (x1, x2) relative to the machining station is ensured by the turning of the workpieces around the turning axis (k). No new matter has been added.

Respectfully submitted,

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